15

20

1. A method of constructing cathode tips for a cold cathode field emission display device, said method comprising:

providing a cathode material on a semiconductor substrate;

forming at least one emitter tip with a sharp profile out of the cathode

5 material; and

forming an emitting layer over each of the at least one tip, wherein the emitting layer is comprised of a metal silicide.

- 2. The method of claim 1 wherein the emitting layer is comprised of iridium silicide.
- 3. The method of claim 1 wherein the emitting layer has a thickness between 50 and 3000 angstroms.
- 4. The method of claim 1 wherein the emitting layer has a thickness of about 100 angstroms.
- 5. The method of claim 2 wherein the forming of an emitting layer comprises:

forming a layer of iridium on the tips; and annealing the iridium to form iridium silicide.

- 6. The method of claim 5 wherein said annealing is performed by a rapid thermal processing.
- 7. The method of claim 6 wherein the rapid thermal processing is performed in a temperature range between about 250° C to about 750° C.

15

20

5

- 8. The method of claim 6 wherein the rapid thermal processing is performed in a temperature range between about  $300^{\circ}$  C to about  $400^{\circ}$  C.
- 9. The method of claim 5 wherein the rapid thermal processing is performed in a temperature of about  $350^{\circ}$  C.
- 10. The method of claim 5 wherein the forming of a layer of iridium is performed by physical vapor deposition.
- 11. The method of claim 5 wherein the forming of a layer of iridium is performed by chemical vapor deposition.
- 12. The method of claim 5 wherein the forming of a layer of iridium is performed by rapid thermal processing chemical vapor deposition.
- 13. The method of claim 5 wherein the forming of a layer of iridium is performed by low pressure chemical vapor deposition.
- 14 The method of claim 5 wherein the forming of a layer of iridium is performed by molecular beam epitaxy.
- 15. The method of claim 1 wherein the forming of an emitting layer comprises:

forming a layer of metal over each of the at least one tip; and annealing the layer of metal to form the metal silicide.

16. A method of constructing a cold cathode field emission display device, said method comprising:

providing a first insulating layer on a semiconductor substrate;

15

20

5

providing a resistive layer on said first insulating layer, said resistive layer being patterned into a plurality of columns;

providing a second insulating layer on said resistive layer, said second insulating layer including at least one hole, said at least one hole reaching to a respective column of said resistive layer;

depositing cathode material on said second insulating layer and through said at least one hole in contact with said resistive layer;

providing at least one emitter tip with a sharp profile for emitting electrons formed out of said cathode material in each of said at least one hole;

forming an emitting layer over each of said at least one tip, wherein said emitting layer is comprised of a metal silicide;

providing a grid, said grid being organized into rows and having apertures aligned with said at least one tip

providing a faceplate over said emitting layer, said faceplate having a display surface, said display surface including phosphors facing said at least one tip; and providing an inert gas between said faceplate, said tips and said holes.

- 17. The method of claim 16 wherein the emitting layer is comprised of iridium silicide.
- 18. The method of claim 16 wherein the emitting layer has a thickness between 50 and 3000 angstroms.
  - 19. The method of claim 16 wherein the emitting layer has a thickness of

15

20

5

about 100 angstroms.

20. The method of claim 17 wherein the forming of an emitting layer comprises:

forming a layer of iridium on the tips; and annealing the iridium to form iridium silicide.

- 21. The method of claim 20 wherein said annealing is performed by a rapid thermal processing.
- 22. The method of claim 21 wherein the rapid thermal processing is performed in a temperature range between about 250° C to about 750° C.
- 23. The method of claim 21 wherein the rapid thermal processing is performed in a temperature range between about  $300^{\circ}$  C to about  $400^{\circ}$  C.
- 24. The method of claim 21 wherein the rapid thermal processing is performed in a temperature of about  $350^{\circ}$  C.
- 25. The method of claim 20 wherein the forming of a layer of iridium is performed by physical vapor deposition.
  - 26. The method of claim 20 wherein the forming of a layer of iridium is performed by chemical vapor deposition.
  - 27. The method of claim 20 wherein the forming of a layer of iridium is performed by rapid thermal processing chemical vapor deposition.
- 28. The method of claim 20 wherein the forming of a layer of iridium is performed by low pressure chemical vapor deposition.

15

20

5

- 29 The method of claim 20 wherein the forming of a layer of iridium is performed by molecular beam epitaxy.
- 30. The method of claim 16 wherein the forming of an emitting layer comprises:

forming a layer of metal over each of the at least one tip; and annealing the layer of metal to form the metal silicide.

31. A cathode tip for a cold cathode field emission display device, said tip comprising:

cathode material;

at least one emitter tip with a sharp profile for emitting electrons formed out of said cathode material; and

an emitting layer over each of said at least one tip, wherein said emitting layer is comprised of a metal silicide.

- 32. The tip of claim 31 wherein said emitting layer has a thickness between 50 and 3000 angstroms.
  - 33. The tip of claim 31 wherein said emitting layer has a thickness of about 100 angstroms.
  - 34. The tip of claim 31 wherein said cathode material is p-doped amorphous silicon.
  - 35. The tip of claim 31 wherein said emitting layer is comprised of iridium silicide.

15

20

5

- 36. The tip of claim 31 wherein said emitting layer is comprised of nickel silicide.
- 37. The tip of claim 31 wherein said emitting layer is comprised of platinum silicide.
- 38. The tip of claim 31 wherein said emitting layer is comprised of palladium silicide.
- 39. A large area passive matrix cold cathode field emission display device comprising:

cathode material on a semiconductor substrate;

at least one emitter tip with a sharp profile for emitting electrons formed out of said cathode material;

an emitting layer over each of said at least one tip, wherein said emitting layer is comprised of a metal silicide; and

a faceplate containing luminescent material activated by contact with electrons spaced from said at least one tip.

- 40. The device of claim 39 wherein said emitting layer has a thickness between 50 and 3000 angstroms.
- 41. The device of claim 39 wherein said emitting layer has a thickness of about 100 angstroms.
- 42. The device of claim 39 wherein said cathode material is p-doped amorphous silicon.

10

- 43. The device of claim 39 wherein said cathode material is microcrystalline silicon.
- 44. The device of claim 39 wherein said cathode material is polycrystalline silicon.
- 45. The device of claim 39 wherein said cathode material is monocrystalline silicon.
- 46. The device of claim 39 wherein said emitting layer is comprised of iridium silicide.
- 47. The device of claim 39 wherein said emitting layer is comprised of nickel silicide.
- 48. The device of claim 39 wherein said emitting layer is comprised of platinum silicide.
- 49. The device of claim 39 wherein said emitting layer is comprised of palladium silicide.